

WHAT IS CLAIMED IS:

1. A semiconductor device comprising:
  - a semiconductor substrate;
  - an interlayer insulating film formed on the5 semiconductor substrate, the interlayer insulating film comprising a first insulating film and a second insulating film formed on the first insulating film, the first insulating film comprising a silicon oxide film containing carbon of a concentration, the second insulating film comprising a silicon oxide film
- 10 containing carbon of a concentration lower than the concentration of the first insulating film or comprising a silicon oxide film containing substantially no carbon,
- 15 a via contact made of a metal material embedded in a via hole formed in the interlayer insulating film, a diameter of the via hole in the first insulating film being smaller than that in the second insulating film at an interface between the first insulating film and the second insulating film.
- 20
2. The semiconductor device according to claim 1, in which a side surface of the second insulating film defines the via hole, and the side surface of the second insulating film is tapered.
- 25 The semiconductor device according to claim 1, in which a side surface of the first insulating film defines the via hole, and an edge portion of the side

surface of the first insulating film, which is at an interface between the first insulating film and the second insulating film, is tapered.

4. The semiconductor device according to claim 2,  
5 in which a side surface of the first insulating film defines the via hole, and an edge portion of the side surface of the first insulating film, which is at an interface between the first insulating film and the second insulating film, is tapered.

10 5. The semiconductor device according to claim 1,  
in which a surface of the first insulating film defines the via hole, and the surface of the first insulating film is reverse-tapered.

15 6. The semiconductor device according to claim 2,  
in which a surface of the first insulating film defines the via hole, and the surface of the first insulating film is reverse-tapered.

20 7. The semiconductor device according to claim 1,  
in which a surface of the first insulating film defines the via hole, and the surface of the first insulating film is barrel-shaped.

25 8. The semiconductor device according to claim 2,  
in which a surface of the first insulating film defines the via hole, and the surface of the first insulating film is barrel-shaped.

9. The semiconductor device according to claim 1,  
in which the via contact is provided in the via hole

formed in the interlayer insulating film, with  
a barrier metal provided between the via contact and  
the interlayer insulating film, and  
a difference in width between the first insulating  
5 film and the second insulating film at the interface  
between the first insulating film and the second  
insulating film is 2T or more, where T denotes a film  
thickness of the barrier film.

10. A semiconductor device comprising:  
10 a semiconductor substrate;  
an interlayer insulating film formed on the  
semiconductor substrate, the interlayer insulating film  
comprising a first insulating film and a second  
insulating film formed on the first insulating film,  
15 the first insulating film comprising a silicon oxide  
film containing carbon of a concentration, the second  
insulating film comprising a silicon oxide film  
containing carbon of a concentration lower than the  
concentration of the first insulating film or  
20 comprising a silicon oxide film containing  
substantially no carbon,  
a metal wiring of a metal material embedded in  
a wiring groove formed in the interlayer insulating  
film, a diameter of the wiring groove in the first  
25 insulating film being smaller than that in the second  
insulating film at an interface between the first  
insulating film and the second insulating film.

11. The semiconductor device according to  
claim 10, in which a side surface of the second  
insulating film defines the via hole, and the side  
surface of the second insulating film is tapered.

5       12. The semiconductor device according to  
claim 10, in which a side surface of the first  
insulating film defines the via hole, and an edge  
portion of the side surface of the first insulating  
film, which is at an interface between the first  
10      insulating film and the second insulating film, is  
tapered.

13. The semiconductor device according to  
claim 11, in which a side surface of the first  
insulating film defines the via hole, and an edge  
15      portion of the side surface of the first insulating  
film, which is at an interface between the first  
insulating film and the second insulating film, is  
tapered.

14. The semiconductor device according to  
20      claim 10, in which a surface of the first insulating  
film defines the via hole, and the surface of the first  
insulating film is reverse-tapered.

15. The semiconductor device according to  
claim 11, in which a surface of the first insulating  
25      film defines the via hole, and the surface of the first  
insulating film is reverse-tapered.

16. The semiconductor device according to

claim 10, in which a surface of the first insulating film defines the via hole, and the surface of the first insulating film is barrel-shaped.

17. The semiconductor device according to  
5 claim 11, in which a surface of the first insulating film defines the via hole, and the surface of the first insulating film is barrel-shaped.

18. The semiconductor device according to  
claim 10, in which two or more of the metal wirings are  
10 provided in a side-by-side arrangement, and, when A  
denotes a width of the first insulating film, at the  
interface between the first insulating film and the  
second insulating film, in a direction of the side-by-  
side arrangement of the metal wirings, a difference in  
15 width between the first insulating layer and the second  
insulating film, at the interface between the first  
insulating film and the second insulating film, is  $A/2$   
or less.

19. The semiconductor device according to  
20 claim 10, in which the metal wiring is provided in the  
wiring groove formed in the interlayer insulating film,  
with a barrier metal provided between the metal wiring  
and the interlayer insulating film, and

25 a difference in width between the first insulating  
film and the second insulating film, at the interface  
between the first insulating film and the second  
insulating film, is  $2T$  or more, where T denotes a film

thickness of the barrier film.

20. A method of manufacturing a semiconductor device comprising:

forming an interlayer insulating film on  
5 a semiconductor substrate, the interlayer insulating film comprising a first insulating film and a second insulating film formed on the first insulating film, the first insulating film comprising a silicon oxide film containing carbon of a concentration, the second insulating film comprising a silicon oxide film containing carbon of a concentration lower than the concentration of the first insulating film or comprising a silicon oxide film containing substantially no carbon,

15 forming a via hole in the interlayer insulating film,

removing a damaged layer formed on a side surface of the first insulating film which defines a portion of the via hole, the damaged layer being formed when the via hole is formed, and retreating a side surface of the second insulating film which defines a portion of the via hole, and

embedding a metal material in the via hole to form a via contact in the via hole.

25 21. A method of manufacturing a semiconductor device comprising:

forming an interlayer insulating film on

a semiconductor substrate, the interlayer insulating film comprising a first insulating film and a second insulating film formed on the first insulating film, the first insulating film comprising a silicon oxide film containing carbon of a concentration, the second insulating film comprising a silicon oxide film containing carbon of a concentration lower than the concentration of the first insulating film or comprising a silicon oxide film containing substantially no carbon,

5 forming a wiring groove in the interlayer insulating film,

removing a damaged layer formed on a side surface of the first insulating film which defines a portion of the wiring groove, the damaged layer being formed when 15 the wiring groove is formed, and retreating a side surface of the second insulating film which defines a portion of the wiring groove, and

embedding a metal material in the via hole to form 20 a metal wiring in the wiring groove.